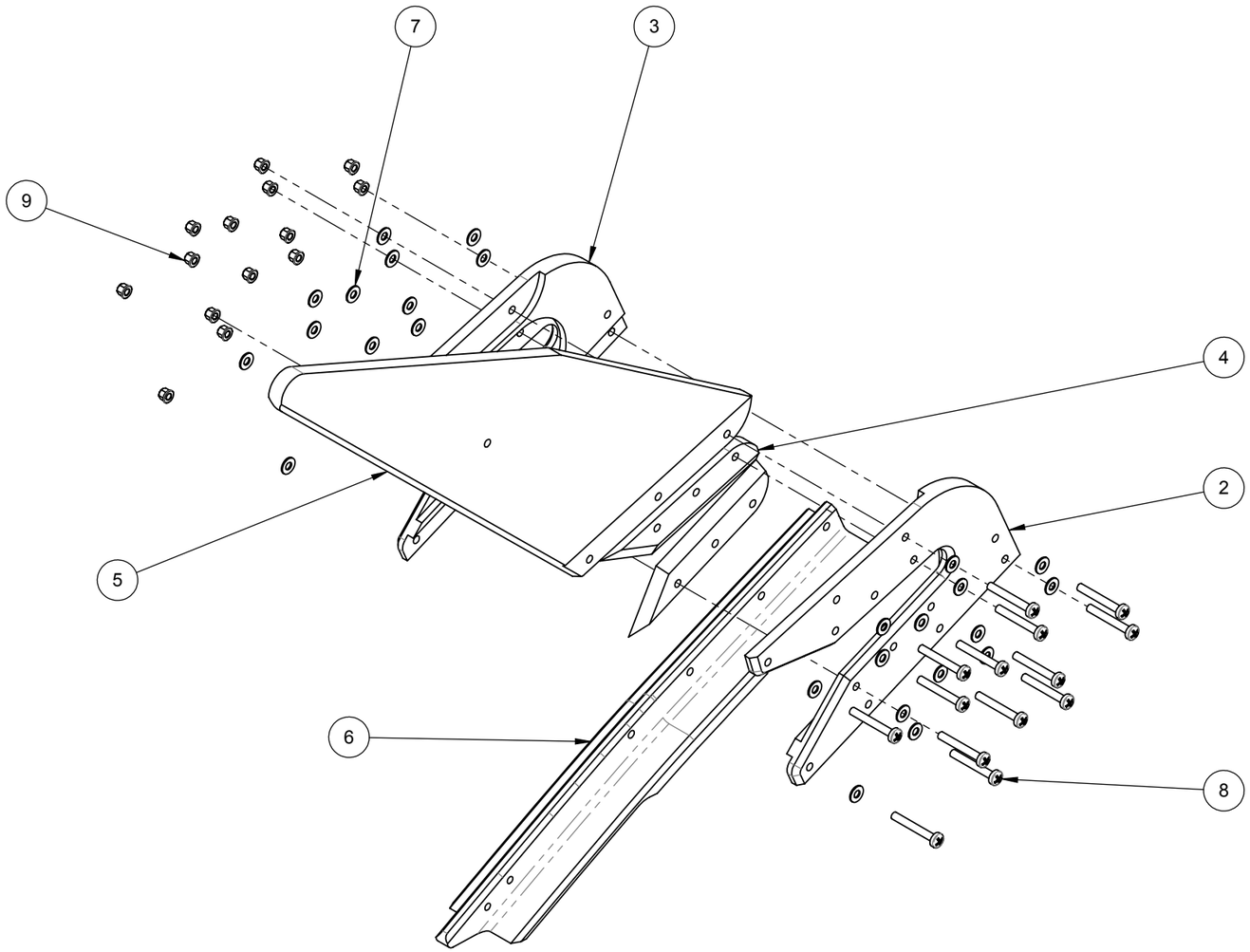
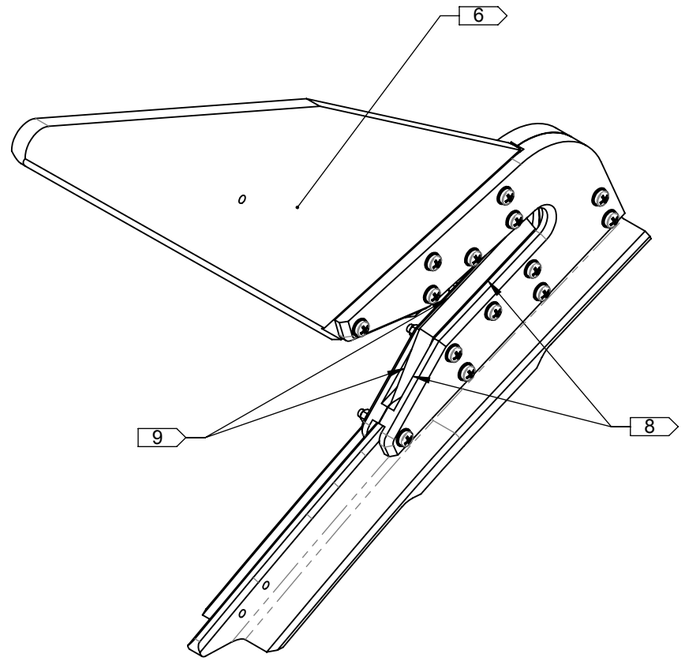
ITEM	QTY -041	P/N	DESCRIPTION
1	**X**	**D4982-041**	**UPPER CUTTER ASSY**
2	1	D4838-1	UPPER CUTTER BODY LH
3	1	D4838-2	UPPER CUTTER BODY RH
4	2	D4839-1	BLADE
5	1	D4973-1	UPPER CUTTER DEFLECTOR
6	1	D4974-1	UPPER RAIL
7	28	NAS1149CN832R	WASHER
8	14	MS27039C0819	SCREW
9	14	MS21043-08	NUT





D4982-041 UPPER CUTTER ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4982-041", AGUSTA WESTLAND KIT NUMBER "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
7) WEIGHT: 4.47 lbs (2.03 kgs)
8) APPLY RTV SEALANT TO ALL FAYING SURFACES UPON ASSEMBLY
9) CUTTING EDGE INTENDED TO BE SHARP. DO NOT BREAK SHARP EDGE.
10) TORQUE HARDWARE IN ACCORDANCE WITH AC43.13-1B CHAPTER 7.

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	DC	13.11.18

DESIGN	DC	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	DC	
CHECKED	RF	DRAWING NO. D4982 REV. A3
MFG. APPR.	DD	SHEET 1 OF 1
APPROVED		TITLE UPPER CUTTER ASSY SCALE NTS
DE APPR.		
DATE	13.11.18	

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